



Retrofit Roofing Systems



Good Iron. GREAT Experience!™



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Behlen/McElroy Metal has the optimal solution for building owners, architects and contractors who desire a high performance, long-term solution for worn-out conventional roofs. Our Retrofit Roofing Systems provide long-term life expectancy and reduced life-cycle costs. In many cases, the cost difference between a conventional roof tear-off and replacement compared to a retrofit metal roof system is a return on investment which can be recouped in just a few short years. As an added plus, these roofing systems provide curb appeal which simply cannot be achieved with flat roofs.

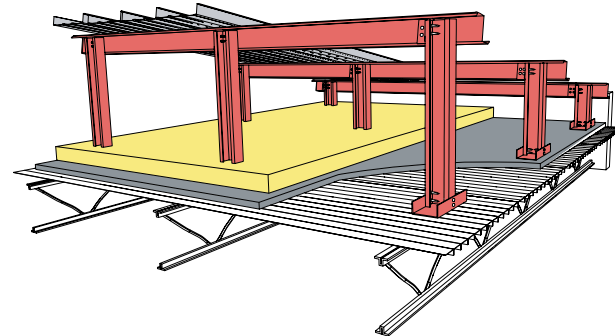
Building Owner Benefits

- Decades long service life
- Reduced maintenance
- Energy savings through reduced consumption
- Meets Energy Star® requirements
- Metal roofing is an ideal host substrate for solar photovoltaic panels
 - Aids in LEED™ certification
- Increases wind and snow storm resistance
- Possible reduction of insurance premiums
- Improves appreciable value of your building

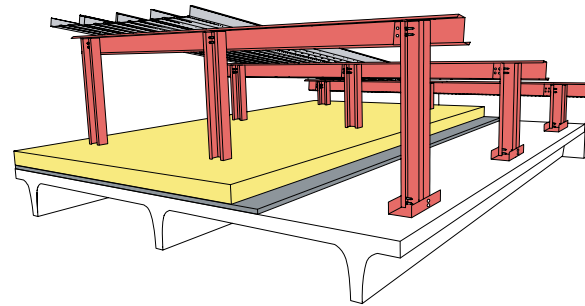
The Contractor's Advantages

- Easy to erect framing systems
- Designed by in-house McElroy Metal engineering staff
- Installer training available
- Proven and tested standing seam metal roofing systems
- All materials manufactured by McElroy Metal
- Quicker than normal turn-around times
- Reduces land fill expenses for disposal of existing materials

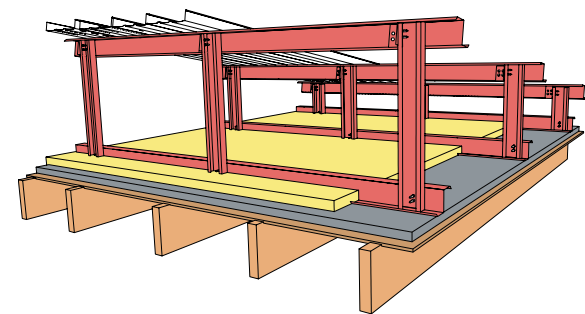
McElroy Metal Retrofit Roofing Systems are engineered to adapt to the existing roof's structural support system whether constructed of steel, concrete or wood. The importance of engineering the new retrofit framing system is hallmark to the overall project.



Adaptation to Steel



Adaptation to Concrete



Adaptation to Wood

Visit www.mcelroymetal.com/retrofit for technical information and to download our complete retrofit system design guide.



Sustainable Solutions for Existing Flat Roofs

By design, flat roofs with conventional membranes have a host of problematic conditions. Their inability to shed rainwater promotes premature failure of the weathering membrane and its substrate. They are subject to harsh conditions caused by membrane deterioration from UV degradation and thermal expansion/contraction, ponding water and infiltrated trapped moisture that freezes in the winter, steams in the summer. The result is constant maintenance, unexpected patch and repair work as well as inevitable roof replacement. Conventional tear-off and roof replacement is not a long-term solution.

Retrofitting existing flat roofs with metal roofing is not a new idea. All levels of government as well as schools and private businesses have been retrofitting their flat roofs for decades using engineered "Metal-over-Flat" framing and metal roofing systems. The framing systems create a slope for the new metal roof. The framing can be designed to incorporate a new utilitarian low-slope roof for simply discharging rainwater or an architectural steep-slope for upgrading the aesthetics and curb appeal of the building. The newly installed metal roof offers the strength, durability and longevity to resist nature's elements for decades of service life.

Economical Solutions for Existing Sloped Roofs

Since not all roofs are flat, we also have solutions for retrofitting existing buildings with low and steep sloped roofs. Basically, these applications include an engineered light-gauge steel sub-framing system to provide a structural base for installing a new thru-fastened or standing seam roof panels. For conventionally built roofs with various membranes such as composition shingles, modified bitumen and others, McElroy's "Metal-over-Sloped" System can provide a structural hat-channel purlin that is designed to meet current building code requirements. For existing pre-engineered metal buildings that have roofs which need replacing, Behlen/McElroy Metal has partnered with Roof Hugger®, the Leader in "Metal-over-Metal" Retrofit Systems. These factory-notched sub-purlins adapt to the multitude of existing metal roof profiles whether they are thru-fastened or standing seams by nesting into and over the existing panel ribs. The Roof Hugger sub-purlin is unique in its applications, whereby they have been tested to prove that they increase the load carrying capacity of the existing building purlins. This results in their ability to compensate for the added weight of the new Roof Hugger sub-framing and new metal roof system.



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What does it mean to do business with the Good Iron People?

- You're part of a culture where your business truly matters, and our Partners in Progress (employees) have a vested interest in helping you win in the marketplace
- We believe in Mutual Trust and Respect and it shows in every building – every time
- A drive for Value Added Customer Satisfaction. After all, it's the cornerstone of our quality system
- Dedicated District Managers and Project Coordinators who oversee the entire process of your order through delivery
- A determined "will to win" work ethic when it comes to helping our builders succeed
- The lines of communication are always open and every team member is ready to take your call
- Every Behlen Builder matters. We strive to fulfill the "Great Experience" through our builder networks.
- Our experienced design team is willing to take on the challenges of complex building projects
- We're in it together and realize our success is dependent upon the success of our builders



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Sustainable, Energy Efficient and Long-Term Solutions for Roof Replacement.

Look: www.behlenbuildingsystems.com **Call:** 1.800.228.0340 **Visit:** 4025 E. 23rd St., Columbus, NE 68601